



700 S. Hathaway St. Unit E  
Banning, CA. 92220  
web: <http://www.imsproducts.com>  
Orders/Information: (951) 653-7720

**IMS**  
**HONDA GENERIC**  
**TANK PART #'S:**  
**Screw Cap / Dry-Break**

**IMS TANK ID:/ IMS PART:**  
**CR-5: 112213**  
**CR-7: 112214**  
**CR-9: 112216 / 212216**  
**CR-10: 112217**  
**CR-11: 112220 / 212220**  
**XR-250/400: 112223/212223**  
**CR-12: 112224 / 212224**  
**CR-13: 112225 / 212225**  
**XR-4: 112226 / 212226**  
**XR-5: 112228 / 212228**  
**CR-18: 112233 / 212233**  
**TRX-10: 122230 / 222230**

**PARTS LIST**

- (1) Fuel Tank  
(1) Gas Cap-322100-BLK\*  
(1) SEAL-322101\*  
**(\*Excluded on Dry-Break\*)**

**STOCK ITEMS TO USE**

- Petcock & Screws
- All Mounting Hardware



**WARNING!**

Prior to installation clean IMS tank interior thoroughly.  
Install this fuel tank **ONLY** in a well ventilated area, as gasoline fumes are **EXTREMELY** dangerous. **DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS!**

IMS recommends installation be performed by a licensed mechanic.  
Improper installation may result in Severe Bodily Injury or Death.  
Prior to installation read all instructions.

**TANK REMOVAL**

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

The stock fuel lines, petcock, radiator shrouds (some models) & seat need to be removed. When removing any tank mount brackets be sure to note the **RIGHT & LEFT SIDE** brackets. They must be installed on the appropriate side for the tank to mount properly.

**TANK INSTALLATION**

Install the IMS gas cap & stock petcock.

The IMS fuel tank installs in the same exact manner as the stock fuel tank. Use all the stock hardware and mounting brackets to the **IMS** tank. Be sure to note the **RIGHT & LEFT SIDE** brackets. They must be installed on the appropriate sides for the tank to mount properly.

Be sure that the IMS fuel tank is mounted securely & doesn't bind or in any way inhibit the function of the motorcycle or the rider's movement.

Ensure that there are no sharp objects, (handle bars, tank mounting bolts, seat bolts etc.) which rub against the tank; they may eventually puncture the tank. Connect the fuel line & turn the petcock to the closed position. replace the seat & shrouds if necessary, check for any leaks & enjoy your longer ride!

**"FOR COMPETITION USE ONLY"**

"Legal in California **ONLY** for racing vehicles  
which may never be used upon a highway."

**DISCLAIMER:**

Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity