



700 S. Hathaway St. Unit E
Banning, CA. 92220
web: <http://www.imsproducts.com>
Orders: (800) 237-9906
Information: (951) 653-7720
FAX: (951) 653-1060

IMS Fuel Tank Honda XR650R (00-07) Models

Screw Cap / Dry-Break

IMS TANK ID / IMS PART#
XR-4 /112226/212226 (3.2g)
XR-5 /112228/212228 (4.6g)

***Minor trimming of radiator
shrouds required**

PARTS LIST

- (1) Fuel Tank
- *(1) Gas Cap-322100-BLK
- *(1) SEAL-322101
- (*Excluded on Dry-Break*)

STOCK ITEMS TO USE

- Petcock & Screws
- All Mounting Hardware

WARNING!

Prior to installation clean IMS tank interior thoroughly.
Install this fuel tank **ONLY** in a well ventilated area, as gasoline fumes are
EXTREMELY dangerous. **DO NOT START OR OPERATE THE VEHICLE IF**
THERE ARE ANY FUEL LEAKS!
IMS recommends installation be performed by a licensed mechanic.
Improper installation may lead to Severe Bodily Injury or Death
Prior to installation read all instructions.

TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

The stock fuel lines, petcock, radiator shrouds (some models) & seat need to be removed.

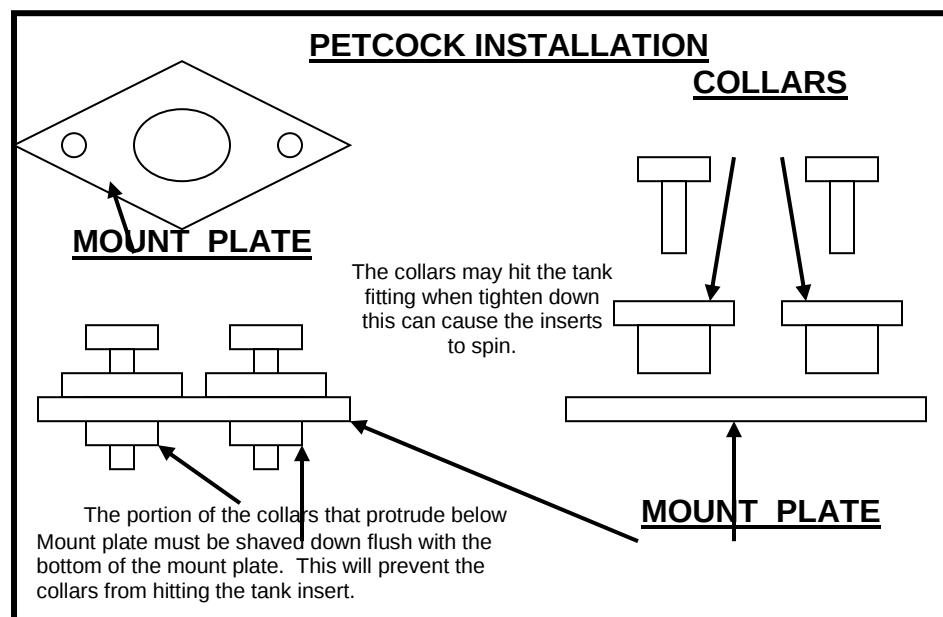
TANK INSTALLATION

The IMS fuel tank installs in the exact same manner as the stock fuel tank. Affix all the stock hardware and mounting brackets to the **IMS** tank. .

Be sure the IMS fuel tank is mounted securely & doesn't bind or in any way inhibit function of the motorcycle or the rider's movement.

*Radiator shrouds: Place radiator shrouds into position on tank one at a time. Note horizontal rib, on interior of shroud must be trimmed. Use a plastic trimming tool or box cutter with sharp blade. Always make cuts with blade moving away from your body and limbs. Trim horizontal rib to allow shroud to lie against tank body.

Ensure that there are no sharp objects, (handle bars, tank mounting bolts, seat bolts etc.) which rub against the tank that may eventually puncture the tank. Connect the fuel line & turn the petcock to the closed position. Replace seat & shrouds. Add fuel, check for leaks, NO LEAKS - Enjoy!



“FOR COMPETITION USE ONLY”

“Legal in California ONLY for racing vehicles which may never be used upon a highway.”

DISCLAIMER:

Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity