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KTM/GasGas Fuel Tank

1.5 GALLONS

KTM 65 SX (18-26)

GasGas MC 65 (24-26)

****No Spark Plug Access****

IMS Tank ID: KTM-37

IMS Part # 113361

IMS PARTS LIST

- (1) Fuel Tank
- (1) Gas Cap (322100-BLK)
- (1) Seal For Cap,
Pre-Installed (322101)
- (10) 5x12 Flange Bolt
(MTP-1189105012)
- (1) 5x18 Button Head Bolt
(MTP-7380105018)
- (1) Short Seat Hook
(BRK-SITWASH-S)

OEM ITEMS TO USE

- Shrouds
- . Petcock

WARNING!

Clean Tank Interior Thoroughly Before Installation. Install This Fuel Tank ONLY In a Well Ventilated Area, As Gasoline Fumes Are EXTREMELY Dangerous. DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS! IMS Recommends That Installation Be Done By a Licensed Mechanic. Read All Instructions First Before Beginning Installation.

NOTE: THE SPARKPLUG CANNOT BE CHANGED WHEN THIS IMS TANK IS ON THE BIKE.

TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

Remove seat, fuel line, petcock, shrouds, seat hook and tank bolt and bushing (center mount). Remove OEM tank.

TANK INSTALLATION

Install the petcock using (2) of the 5x12mm flange bolts. Mount tank on the vehicle & install OEM center-mounting bolt & the new provided seat hook with the (1) 5x18 button head bolt.

Be sure that the tank is mounted securely and does not bind or in any way inhibit the controls or function of the vehicle. Ensure that there are no sharp objects that rub against the tank that may eventually puncture the tank. Check that you have sufficient clearance from any heat source that could melt the fuel tank.

Trim fuel line to necessary length Connect the fuel line to the petcock. Attach the shrouds to the tank with the remaining (6) 5x12mm bolts supplied. Install the seat using the stock bolt.

OPTIONAL: There are (2) remaining 5x12mm bolts leftover that can be used on the underneath part of the tank for a seat riser/lift kit.

Turn the petcock to the closed position and fill your new **IMS** fuel tank. Always check for any fuel Leaks Before Operating your Bike and enjoy your Longer Ride!

"FOR COMPETITION USE ONLY"

"Legal in California ONLY for racing vehicles which may never be used upon a highway."

DISCLAIMER: Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity