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KAWASAKI FUEL TANK:

IMS Tank ID: KSR-1
Fits 1991-94 KDX250
(91-93) KDX125, KDX250SR

3.9 gallons

Part # 113118

PARTS LIST

- (1) Fuel Tank
- *(1) Gas Cap-322100-BLK
- *(1) SEAL-322101
- (*Excluded on Dry-Break*)
- (1) Petcock Gasket (#322141)
- (1) KSR-1 Z- Bracket
- (BRK-IMS-KSR1-Z)
- (4) 6x12 (MTP-5369106012)
- (1) 6x25 Button Head
- (MTP-7380106025)

STOCK ITEMS TO USE

- Petcock & Screws
- Fuel Lines

WARNING!

Prior to installation clean IMS tank interior thoroughly. Install this fuel tank **ONLY** in a well ventilated area, as gasoline fumes are **EXTREMELY** dangerous. **DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS!** IMS recommends installation be performed by a licensed mechanic.

IMPROPER INSTALLATION MAY LEAD TO SEVERE BODILY INJURY OR DEATH.

Read all instructions first prior to installation.

TANK REMOVAL

Drain the fuel from your stock tank into a government approved gasoline container.

Remove the stock seat, radiator shrouds, fuel line, petcock, & fuel tank.

TANK INSTALLATION

Install the **IMS** gas cap & stock petcock onto the **IMS** tank. Next, fasten the front bracket to the IMS tank using (2) 6 x 12mm Hex flange screws.

Thread the 6x25mm Button Head screw into the brass fitting on the top side of the tank completely for seat hook-slide bracket to catch.

Fasten the rear black Z-bracket to the IMS tank with the (2) 6 x 12mm screws.

Place the tank onto the motorcycle & fasten all the hardware - finger tight, making sure the tank seats properly.

Ensure that there are no sharp objects, (handle bars, tank mount bolts, seat bolts etc.) which rub against the tank; they may eventually puncture the tank.

Securely tighten all bolts starting with the front bolts then tighten the rear bolts last. **DO NOT OVER TIGHTEN!**

Hook up the fuel lines, put on the seat on, and **CHECK FOR FUEL LEAKS & ENJOY YOUR RIDE!!**

“FOR COMPETITION USE ONLY”

**“Legal in California ONLY for racing vehicles
which may never be used upon a highway.”**

DISCLAIMER:

Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity